

What's up at Blue Moon?

We're so glad you asked!



MULTIPLE
INTERNATIONAL
AWARDS FOR
MULTICOLOR
PRINTING
INCLUDING
SIMULATED AND
FOUR COLOR
PROCESS



WHEN TO USE DTG PRINTING

- Sample print of future large screen-printing project
- Test print for market interest
- Small quantities (as low as 1 piece)
- High color counts/photo realistic prints on smaller quantities (1-48)
- Faster turnaround – approx 48 hours
- When you're out of stock, we have garments in house
- Same image on multiple garment styles (t shirt, tank, hoodie)
- Print on demand projects – easy peasy & less manual paperwork
- Any combination of the above or just because you want to



DTG PRINTING

We've got a super fancy DTG printer and couldn't be more excited about it!

Direct to Garment Printing (DTG) It's the same concept as a digital paper printer for garments. Using the best industrial DTG machine on the market, we print vibrant and durable prints directly on a variety of brands/styles of garments.



DTG PROCESS

- Garment is pretreated to lay down the fibers
- Art is printed onto garment
- Ink is cured
- We package and ship to you or your client
- Client receives it and loves it



DTG PRINTING

Direct to Garment



STOCKED GARMENTS

100% ring spun combed cotton ***

- Black
- Navy
- Sport Gray
- Dark Gray

60/40

- Black
- Heather Navy
- Heather Gray



*** *Most recommended!*



PRICING

\$7: Print on in stock shirts (ours or yours), PO and art are submitted via web order form (coming soon). Proofs are waived.

\$8: You send us shirts, PO and Art are submitted via email. Includes mock-ups and art approval.

\$6: Same as the above, but artwork is under 4 by 4 inches.

There is a **\$30** minimum per design.

There are warehousing fees if we stock your shirts (\$0.75 per print. Includes packaging and handling.)



SCREEN PRINTING



PRICING

qty/colors	1 color	2 colors	3 colors	4 colors	5 colors	6 colors	7 colors	8 colors
under 12	\$6-8 DTG							
12-23	\$2.25	\$3.45	\$6-8 DTG					
24-47	\$2.05	\$2.35	\$3.00	\$4.85	\$6.00	\$6-8 DTG	\$6-8 DTG	\$6-8 DTG
48-71	\$1.75	\$2.15	\$2.50	\$2.80	\$3.80	\$4.65	\$6-8 DTG	\$6-8 DTG
75-95	\$1.50	\$1.95	\$2.25	\$2.60	\$2.95	\$3.35	\$4.65	\$6-8 DTG
96-143	\$1.45	\$1.75	\$2.05	\$2.40	\$2.75	\$3.00	\$3.15	\$6-8 DTG
144-287	\$1.20	\$1.50	\$1.75	\$1.95	\$2.20	\$2.35	\$2.65	\$3.15
288-499	\$1.00	\$1.35	\$1.50	\$1.70	\$2.00	\$2.20	\$2.30	\$2.65
500-999	\$0.90	\$1.10	\$1.35	\$1.45	\$1.60	\$1.85	\$1.90	\$2.30
1,000-3,000	\$0.85	\$0.90	\$1.10	\$1.35	\$1.50	\$1.65	\$1.80	\$1.90
3,001-4,999	\$0.80	\$0.85	\$1.00	\$1.25	\$1.35	\$1.45	\$1.60	\$1.75
5,000-7,500	\$0.75	\$0.80	\$0.90	\$1.00	\$1.15	\$1.25	\$1.35	\$1.50
7,501-10,000	\$0.70	\$0.75	\$0.85	\$0.90	\$1.00	\$1.10	\$1.15	\$1.35
10,000+	QUOTE							

EXTRAS

Setup charges per color	\$20.00	Unbagging Garments	\$0.10/bag
Repeat Setup Char ges	\$15.00	Folding & Polybagging	\$0.85
Flash (Light on Dark)	\$0.20	Folding, Polybagging, & Size Sticker	\$1.00
Sleeve/Leg/Butt/Odd location	\$0.20	Art Work per minute	\$1.00
Fleece (Hoodies) Surcharge	\$0.50	Heat pressed names	\$5.00
Tri-Blend, Poly, Nylon surcharge	\$0.50	Heat pressed numbers per digit	\$2.00
Special Effects- metallic, glow, gel	\$1.00	Kids 12 & under recall number	\$5.00
Foil	\$1.50	Kids 12 & under recall info per item	\$0.25
Water based, discharge inks	\$1.00	Sampling	\$75/hour
Oversized printing up to 16x22	\$0.50	Drop shipping per box on customer's acct	\$3.00
Ink color change per color	\$15.00	Spoilage per color/garment	0.5%
Pantone Match per color	\$15.00	COD/Net1 Discount	5%

All fees are per print and per location unless specified otherwise.

EMBROIDERY

Embroidery is back at Blue Moon and we couldn't be more excited about it!



Blue Moon
Screenprinting, Inc.



Award Winning
Contract Screenprinting

PRICING



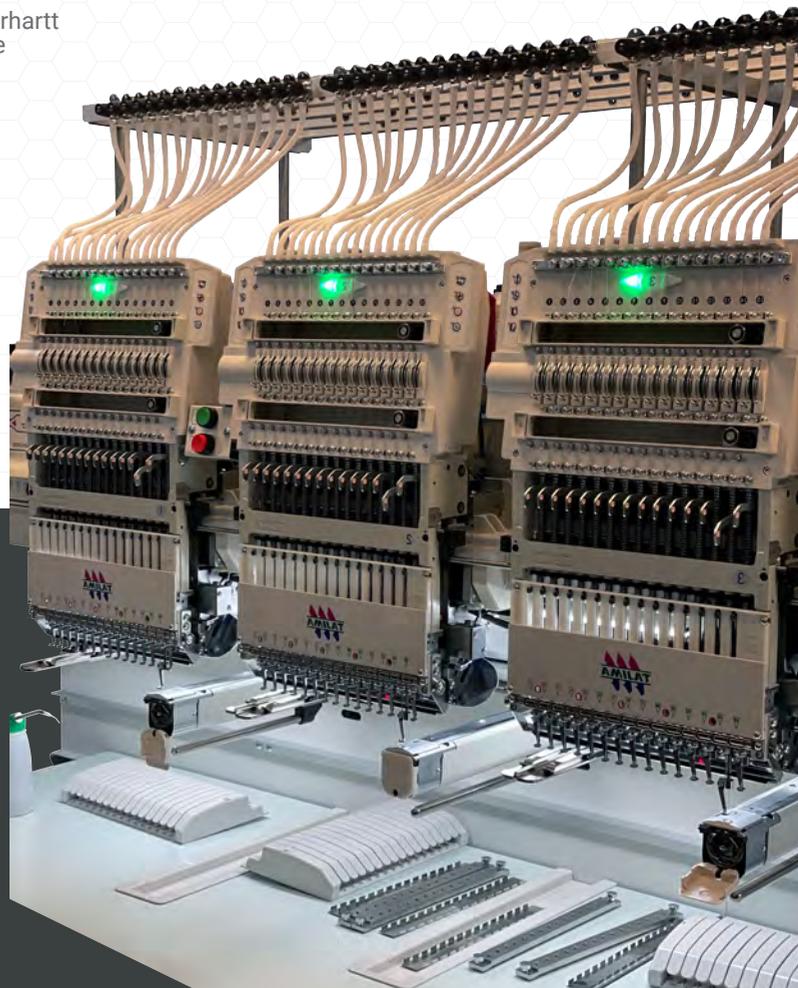
	1-11	12-23	24-47	48-71	72-143	144-287	288-500	500+
0-3000	\$8.00	\$7.00	\$4.25	\$3.85	\$3.60	\$3.00	\$2.85	QUOTE
3001-6000	\$10.00	\$8.00	\$4.70	\$4.25	\$3.85	\$3.20	\$3.00	QUOTE
6001-10,000	\$12.00	\$10.00	\$6.00	\$5.00	\$4.00	\$3.60	\$3.25	QUOTE
10,000+	\$0.50/k	.40/k	.35/k	.30/k	.25/k	.25/k	.25/k	QUOTE

\$30 minimum

EXTRAS

\$0.25	\$0.50	\$1.00	\$2.50	\$5.00	\$10.00	\$40.00
Quarter Zips	Bucket Hats	Blankets	Sherpa	Per thread change or PMS match	Per additional sew outs	Digitizing- up to 15k stitches +\$2/1k stitches after
Unbagging	Sides of Hat	Towels	Appliqué			
Hang Tag	Collars	Vests	Premium Brands*			
	Sleeves/Cuffs	Pockets	*Such as Carhartt or Northface			
	Pants	3 in 1 Jackets				
	Jackets	Inside Embroidery				
	Metallic Thread	3D Foam				
	Solvly	Fold/Bag/Sticker				

*Blue Moon assumes no spoilage allowance on Premium Brands and any replacement costs are assumed by customer



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